

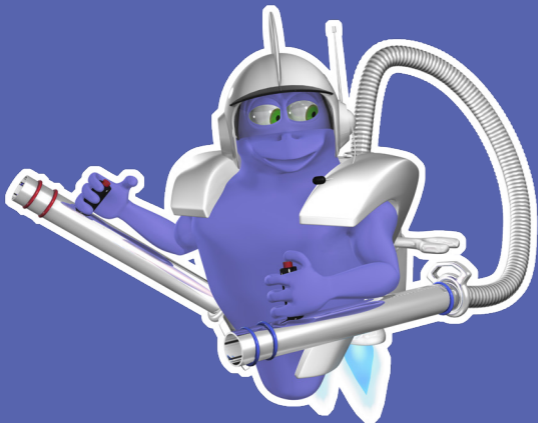
# TransGLYCIT™

1 mg

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FOR RESEARCH  
USE ONLY  
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STORE CONTENT  
AT DIFFERENT  
TEMPERATURES  
(See page 9)



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## SmartEnzymes™

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## INSTRUCTIONS FOR PRODUCTS

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**TransGLYCIT™ G0 1 mg (T1-G0F-010)**

N-glycan remodeling of 1 mg IgG with G0 glycoform

**TransGLYCIT™ G1 1 mg (T1-G1F-010)**

N-glycan remodeling of 1 mg IgG with G1 glycoform

**TransGLYCIT™ G2 1 mg (T1-G2F-010)**

N-glycan remodeling of 1 mg IgG with G2 glycoform

**TransGLYCIT™ G2S2 1 mg (T1-S2F-010)**

N-glycan remodeling of 1 mg IgG with G2S2 glycoform

## N-glycan Remodeling Using TransGLYCIT

### 1 Deglycosylation

- **Deglycosylation of IgG Fc** using Immobilized GlycINATOR® to expose the core GlcNAc.

### 2 Transglycosylation

- **Transglycosylation** using the glycosynthase TransINATOR™ to transfer the oxazoline reactive glycoform to the core GlcNAc.

### 3 Purification

- **Purification** of the antibody with a defined glycoform and removal of excess reagents.

# PRODUCT DESCRIPTION

TransGLYCIT is a transglycosylation kit for N-glycan remodeling of human IgG Fc to obtain antibody preparations with a homogenous glycoform.

The IgG N-glycosylation site on the CH2 domain of the heavy chain is first trimmed to the core GlcNAc using GlycINATOR (EndoS2) followed by transglycosylation with a defined glycoform using the engineered glycosynthase TransINATOR (EndoS2mut).

GlycINATOR is an IgG-specific endoglycosidase, hydrolyzing all IgG Fc glycoforms including high-mannose, hybrid-type and bisected N-glycans, leaving the core GlcNAc attached to the antibody (1). The TransINATOR enzyme is an engineered glycosynthase catalyzing the transglycosylation reaction between oxazoline reactive glycoforms and the core GlcNAc (2).

TransGLYCIT is available with either G0, G1, G2 or G2S2 oxazoline glycoform for transglycosylation of human IgG. After transglycosylation, the degree of fucosylation will be the same as for the original IgG. The  $\alpha$ 1-6 linked core fucose can be removed using the FucosEXO™ 16 fucosidase to obtain antibody preparations with an afucosylated glycoform (see TransGLYCIT Afucosylated). Finally, the antibody with a single homogenous glycoform is purified and excess reagents are removed using a CaptureSelect™ affinity purification resin\*.

TransGLYCIT enables specific remodeling of the Fc N-glycan on human IgG for preparation of antibodies with defined and homogenous glycoforms using fast and robust enzymatic workflows.

\* Made with Thermo Scientific™ CaptureSelect™ resin from Thermo Fisher Scientific Inc. and its subsidiaries. Thermo Scientific and CaptureSelect are trademarks of Thermo Fisher Scientific Inc. and its subsidiaries

## References

1. Sjögren, J. et al., 2015. EndoS and EndoS2 hydrolyze Fc-glycans on therapeutic antibodies with different glycoform selectivity and can be used for rapid quantification of high-mannose glycans. *Glycobiology*, 25(10), pp.1053–1063.
2. Li, T. et al., 2016. Glycosynthase Mutants of Endoglycosidase S2 Show Potent Transglycosylation Activity and Remarkably Relaxed Substrate Specificity for Antibody Glycosylation Remodeling. *J Biol Chem*, 291(32), pp.16508–16518.

# PRODUCT DESCRIPTION

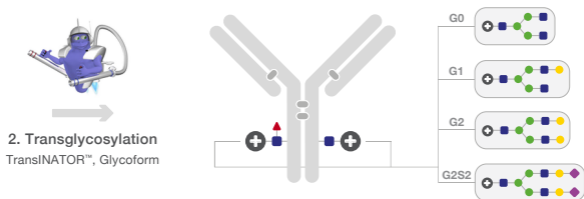
The IgG Fc N-glycan remodeling is performed in three steps:

1. **Deglycosylation:** Immobilized GlycINATOR hydrolyzes the N-glycans on the Fc-part of the IgG to the inner GlcNAc.



**Figure 1.** Schematic overview of N-glycan remodeling of human IgG using the TransGLYCIT products to obtain antibody preparations with a defined and homogenous glycoform.

- 2. Transglycosylation:** TransINATOR catalyzes the attachment of the selected oxazoline reactive glycoform to the core GlcNAc.
- 3. Purification:** The N-glycan remodeled antibody is purified, and excess reagents are removed using affinity chromatography.



# PRODUCT DESCRIPTION

## Content and Storage

TransGLYCIT contains enzymes and reagents to perform Fc N-glycan remodeling of 1 mg human IgG.

TransGLYCIT is shipped cold, and components should be stored at storage temperatures according to Table 1 upon arrival.

Before you begin, briefly centrifuge the tubes.

**Do not freeze Immobilized GlycINATOR column or CaptureSelect column!**

TransGLYCIT is for R&D use only.



**Table 1.** Content and storage temperatures of TransGLYCIT components.

<b>Name</b>	<b>Amount</b>	<b>Store at</b>
Immobilized GlycINATOR	1 piece	4 °C to 8 °C
TransINATOR	1 vial solid	-25 °C to -5 °C
CaptureSelect Fc(ms) Microspin	1 piece	4 °C to 8 °C
Oxazoline glycoform G0 or Oxazoline glycoform G1 or Oxazoline glycoform G2 or Oxazoline glycoform G2S2	1 vial solid	-25 °C to -5 °C

## Quality Control

TransGLYCIT is tested to meet the specification and for lot-to-lot consistency.

## Equipment Required

- Centrifuge for microcentrifuge tubes
- End-over-end mixer or similar

## Additional Materials Required

- Antibody in 1 × PBS, pH 7.4, free of carrier proteins.  
1 mg human IgG in a maximum volume of 100 μl
- Centrifuge tubes: 1.5-2 ml
- Phosphate Buffer Saline (PBS): 10 mM Sodium Phosphate, 150 mM Sodium Chloride, pH 7.4
- ddH<sub>2</sub>O
- Elution buffer: 0.1 M Glycine, pH 2.5
- Neutralization buffer: 1 M Tris, pH 8.0

## Protocol for N-glycan Remodeling of 1 mg Human IgG

### 1 Deglycosylation: Hydrolysis of the N-glycan on the Antibody Fc Domain

The antibody solution should be in PBS buffer pH 7.4, maximum 1 mg in 100  $\mu$ l.

**Time required:** 15 min hands-on, 60 min hands-off.

#### Materials from kit:

- Immobilized GlycINATOR Microspin column.
  - Let the Immobilized GlycINATOR column equilibrate to room temperature before use.
  - The lid and the cap of the spin column are used during the incubation.
  - Before the centrifugations, remove the bottom cap and slightly open the lid.
- 1.1 Break off the bottom plastic cap of the GlycINATOR column (save the cap) and slightly open the lid. Place the column in a microcentrifuge collection tube.
  - 1.2 Centrifuge the column at 200  $\times$  g for 1 min to remove the storage solution.
  - 1.3 Discard the flow-through.

# DETAILED PROTOCOL

- 1.4 Place the column in the collection tube.
- 1.5 Add 300  $\mu$ l of PBS buffer on top of the resin. Centrifuge the column at 200  $\times$  g for 1 min and discard the flow-through.
- 1.6 Perform step 1.5 **three times**.
- 1.7 Re-insert the bottom cap at the bottom of the spin column.
- 1.8 Adjust the antibody sample volume (containing 1 mg of antibody) to 100  $\mu$ l using PBS and immediately add the antibody solution to the column.
- 1.9 Seal the column with the lid.
- 1.10 Fully suspend the resin, mix it by inversion and make sure there is a flow in the column.
- 1.11 Incubate the column with end-over-end mixing at room temperature for 60 min.
- 1.12 Remove the bottom cap and place the column in a clean microcentrifuge tube. Loosen the top lid.
- 1.13 Centrifuge the column at 1000  $\times$  g for 1 min to collect the deglycosylated antibody sample.

- 1.14 Attach the bottom cap. Add 100  $\mu$ l of PBS and seal the column with the lid.
- 1.15 Invert the column a couple of times.
- 1.16 Remove the bottom cap and place the column in a clean microcentrifuge tube. Loosen the lid.
- 1.17 Centrifuge at 1000  $\times$  g for 1 min to collect the deglycosylated antibody sample.
- 1.18 Attach the bottom cap. Add 50  $\mu$ l of PBS and seal the column with the lid.
- 1.19 Invert the column a couple of times.
- 1.20 Remove the bottom cap and place the column in a clean microcentrifuge tube. Loosen the lid.
- 1.21 Centrifuge at 1000  $\times$  g for 1 min to collect the deglycosylated antibody sample.
- 1.22 Pool the collected deglycosylated antibody material.

## 2 Transglycosylation: Attachment of Selected Oxazoline Glycoform

**Time required:** 15 min hands-on, 45 min hands-off.

### Materials from kit:

- TransINATOR
- Selected oxazoline glycoform

2.1 Reconstitute TransINATOR in 20  $\mu$ l ddH<sub>2</sub>O.

2.2 Reconstitute the oxazoline glycoform in 10  $\mu$ l ddH<sub>2</sub>O.

2.3 Add TransINATOR and the oxazoline glycoform to the deglycosylated antibody sample from step 1.22.

2.4 Incubate with end-over-end mixing at room temperature (22-24°C) for 45 min<sup>1</sup>. During the last 15 min of incubation, start equilibration of the CaptureSelect Fc(ms) column as described in steps 3.1 to 3.7 on page 15.

### 3 Removal of Excess Reagents

**Time required:** 30 min hands-on, 20 min hands-off.

#### Materials from kit:

- CaptureSelect Fc(ms) microspin column

#### Equilibration

- 3.1 Break off the bottom plastic cap of the CaptureSelect column (save the cap) and slightly open the lid. Place the column in a microcentrifuge collection tube.
- 3.2 Centrifuge the column at  $200 \times g$  for 1 min to remove the storage solution.
- 3.3 Discard the flow-through.
- 3.4 Place the column in the collection tube.
- 3.5 Add  $300 \mu\text{l}$  of PBS buffer on top of the resin. Centrifuge the column at  $200 \times g$  for 1 min and discard the flow-through.
- 3.6 Perform step 3.5 **three times**.
- 3.7 Re-insert the bottom cap at the bottom of the spin column.

## **Binding of the N-glycan Remodeled Antibody**

- 3.8 Add the sample from step 2.4 and seal the column with the lid.
- 3.9 Fully suspend the resin, mix it by inversion and make sure there is a flow in the column.
- 3.10 Incubate the column with end-over-end mixing at room temperature for 20 min.

## **Wash**

- 3.11 Remove the bottom cap and place the column in a microcentrifuge tube. Slightly open the lid.
- 3.12 Centrifuge the column at  $200 \times g$  for 1 min and discard the flow-through.
- 3.13 Add  $300 \mu\text{l}$  of PBS buffer on top of the resin. Fully suspend the resin, mix it by inversion.
- 3.14 Centrifuge the column at  $200 \times g$  for 1 min and discard the flow-through.
- 3.15 Perform steps 3.13-3.14 **four times**.



## Elution of Purified, N-glycan Remodeled Antibody

- 3.16 Prepare **four** collection tubes with 20  $\mu$ l of 1 M Tris pH 8.0.
- 3.17 Seal the column with the bottom cap.
- 3.18 Add 100  $\mu$ l of 0.1 M Glycine pH 2.5 and seal the column with the lid.
- 3.19 Fully suspend the resin by inverting the columns a couple of times.
- 3.20 Remove the bottom cap and place the column in a collection tube containing Tris. Slightly open the top lid.
- 3.21 Centrifuge the column at 1000  $\times$  g for 1 min to elute the antibody.
- 3.22 Perform step 3.17-3.21 **four times**.
- 3.23 Pool the collected eluates.
- 3.24 The N-glycan remodeled antibody can now be stored at +4–8°C for at least one month.

### Notes

1. Longer incubation time may be required for human IgG2.

## Related Products

### **TransGLYCIT™ Afucosylated**

Transglycosylation of 1 mg of human IgG with a selected glycoform (either G0, G1, G2 or G2S2) and core afucosylation.

### **FabRICATOR®**

Digestion of IgG below the hinge.

### **GlyCLICK® Azide Activation kit**

Azide activation of native IgG for site-specific conjugation.

## Legal and Disclaimers

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### **CaptureSelect™ Included in TransGLYCIT™**

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